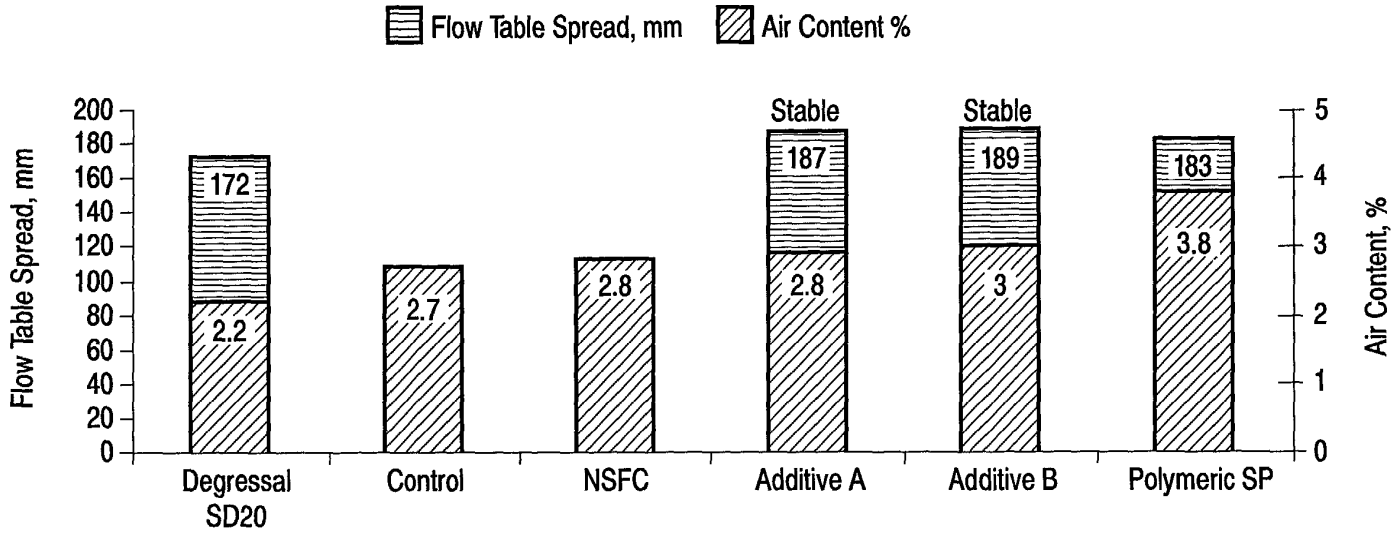
Flow Table Spread, mm
Air Content %
Flow Table Spread, mm
Air Content, %
200
180
160
140
120
100
80
60
40
20
0
5
4
3
2
1
0
172
2.2
2.7
2.8
Stable
187
2.8
Stable
189
3
183
3.8
Degressal SD20
Control
NSFC
Additive A
Additive B
Polymeric SP

Fig. 1